



005352

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SWA10A-2 Job Sheet 181111



Part No: SWA10A-2

Job Qty: 1 ea

Part Name: Electric Swivel 10,000 lb Safe Work Load (4,536 Kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/20/18

Job Tracking No:

Due Date: 9/3/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG SWA10A Rev 3 IPP Rev A 17.12.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/3/18	9/3/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs	9/3/18	9/3/18	0.00	2.00	Small Fab-6		
120	QC	1 pcs	9/3/18	9/3/18	0.00	0.00	QC5		
125	DC	1 pcs	9/3/18	9/3/18	0.00	0.00	DC		
130	Packaging	1 pcs	9/3/18	9/3/18	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea	9/3/18	9/3/18	0.00	0.00	QC21		

Part Op 110 - Assemble as per DWG. Sheet 1 ***All assembly to be done in accordance with SWA swivel manual*** Engrave T/N Descriptions: And / or S/N number as required Using Marktronic engraver as per DWG. Laser engrave dart logo as per DWG.

120 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

125 - Photocopy blue file OM & OOPM-SWA10A Rev2

130 - Bag and tag

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	90-Start up Operation	5037083
188-FSCS-1032-5/8	Set Screw <i>Carbon cap screw</i>	4 Ea (4 ea)	110-Small Fab	5078378
C10-28	Swivel Bushing, C10/SWA10	1 Ea (1 ea)	110-Small Fab	5095933
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	110-Small Fab	5031223
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	110-Small Fab	5054451
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge	6 ft (6 ea)	110-Small Fab	5047767
SWA10A-100	Lower End	1 Ea (1 ea)	110-Small Fab	5085046
SWA10A-1100	Upper DU Bearing	1 Ea (1 ea)	110-Small Fab	5097839
SWA10A-1200	Lower DU Bearing	1 Ea (1 ea)	110-Small Fab	5062772
SWA10A-1300	Roller Thrust Bearing	1 Ea (1 ea)	110-Small Fab	5047196
SWA10A-1400	Circlip	1 Ea (1 ea)	110-Small Fab	5077643
SWA10A-1800	Cover	1 Ea (1 ea)	110-Small Fab	5099112
SWA10A-200	Upper End Swivel	1 Ea (1 ea)	110-Small Fab	5094924
SWA10A-300	Bearing Housing	1 Ea (1 ea)	110-Small Fab	5098673
SWA10A-400	Thrust Washer	1 Ea (1 ea)	110-Small Fab	5098219
SWA10A-500	Semi-Rings	1 Ea (1 ea)	110-Small Fab	5068691
SWA10A-600	Collar	1 Ea (1 ea)	110-Small Fab	501406
SWA10A-700A	Wire Clamp	2 Ea (2 ea)	110-Small Fab	5067645
SWA6A-1900	1/4" Female Spade Connector	4 Ea (4 ea)	110-Small Fab	5073060
SWA6A-800A	Connector Bushing	1 Ea (1 ea)	110-Small Fab	5031156
SWA6A-900A	Rotary Connector - 2 wire	1 pcs (1 ea)	110-Small Fab	5042690

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-1032-5/8	1	360	0
110-Small Fab	188-FSCS-1032-5/8	4	157	0
	C10-28	1	39	0
	EL-PLUG-F	1	32	0
	EL-PLUG-M	1	105	0
	EL314-SJTOW	6	320	0
	SWA10A-100	1	9	0
	SWA10A-1100	1	11	0
	SWA10A-1200	1	29	0
	SWA10A-1300	1	20	0
	SWA10A-1400	1	21	0
	SWA10A-1800	1	16	0
	SWA10A-200	1	18	0
	SWA10A-300	1	13	0
	SWA10A-400	1	11	0
	SWA10A-500	1	19	0
	SWA10A-600	1	20	0
	SWA10A-700A	2	20	0
	SWA6A-1900	4	642	0
	SWA6A-800A	1	17	0
	SWA6A-900A	1	6	0

Part Specifications

Specifications could not be found.

Plex 8/30/18 8:14 AM dart.menard.jean-luc

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Container No: S108333



Part: SWA10A-2

Job No: 181111

Serial No/Batch: S108333

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 09/06/18

Work Order 181111

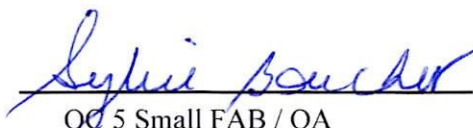
Customer _____

Number of Wires 2Date 2018 / 09 / 08Serial Number S108333

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	10,000	Check for Conductivity against all wires.	PASS
1	10,000	Check all wires for grounding against swivel body.	PASS
1	5,000	Check for Conductivity against all wires.	PASS
1	5,000	Check all wires for grounding against swivel body.	PASS
1	2,500	Check for Conductivity against all wires.	PASS
1	2,500	Check all wires for grounding against swivel body.	PASS
1	0	Check for Conductivity against all wires.	PASS
1	0	Check all wires for grounding against swivel body.	PASS

Test Conducted By: ALAIN PATRY

Technician

Signature: 

QC 5 Small FAB / QA